Panasonic **INSTRUCTION MANUAL**

Rectangular-shaped Inductive Proximity Sensor Top Sensing GL-18H

1 CAUTIONS

- This product has been developed / produced for industrial use only.
- Make sure that the power supply is off while wiring.
 Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
 In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame
- ground (F.G.) terminal of the equipment to an actual ground. Do not use during the initial transient time (50ms) after the power supply is switched on.
- Extension up to total 100m is possible with a 0.3mm², or more, cable. Take care that the sensor does not come in contact with organic solvents, such as, thinner etc.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Make sure that the sensing end is not covered with metal dust, scrap or spatter. It will result in malfunction. Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.
- Rectangular-shaped top sensing inductive proximity sensor Туре Different frequency Model No GL-18H GL-18HB GL-18HI Item Max. operation distance 0 to 4mm table sensing range Standard sensing object Iron sheet 25×25×t1mm 10 to 30V DC Ripple P-P 10% or less Supply voltage Current consumption 10mA or less NPN open-collector transistor Maximum sink current: 100mA Output Applied voltage: 30V DC or less (between output and 0V) Residual voltage: 1.5V or less (at 100mA sink current) 0.4V or less (at 16mA sink current) Output operation Normally open Normally closed Normally open Max, response frequenc 1kHz Red LED (lights up when the output is ON) Operation indicator -25 to +70°C, Storage: -25 to +70°C Ambient temperature able 0.3mm² 3-core oil resistant cabtyre cable, 1m long Weight 45g approx. **3** I/O CIRCUIT DIAGRAM Color code (Brown) +V circuit Load (Black) Output (Note) 10 to 30V DC Sensor 100mA max. 4

(Blue) 0V

-Users' circuit

Internal circuit

2 SPECIFICATIONS

Thank you very much for purchasing Panasonic products. Please read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference.

/ WARNING

Never use this product as a sensing device for personnel protection.
In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA. ANSI or IEC etc., for personnel protection applicable in each region or country.

4 MOUNTING

- Mounting
- The tightening torque should be 0.5N · m or less. To mount the sensor with a nut, the thru-hole diameter should be
- ø3.4mm. Screws, nuts or washers are not supplied. Please arrange them separately
- Sensing range
- The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by Sensing object Correction coefficient Iron multiplying with the correction coefficient specified below. Further, Stainless steel (SUS304 0.68 approx. the sensing range also changes if the sensing object is plated. Brass 0.45 approx. Aluminum 0.43 approx.

 Influence of surrounding metal When there is a metal near the sensor, keep the minimum separation distance specified below.





В

Mutual interference prevention When two or more sensors are installed in parallel of face to face, keep the minimum separation distance specified below to avoid mutual interference

\square	Between 'I' type and non 'I' type	Between two 'I' types or two non 'I' types	
Α	0mm (Note 2)	40mm	
В	20mm	70mm	-A-
Notes: 1) 'I' in the model No. specifies the different frequency type.			

Ŧ 2) Close mounting is possible for up two by sensors. When mounting three sensors or more, at an equal spacing, in a row, the minimum value of dimension 'A' should be 11mm.

5 INTENDED PRODUCTS FOR CE MARKING

The models listed under '2 SPECIFICATIONS' come with CE Marking. As for all other models, please contact our office. CE

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Note: The output does not incorporate a short-circuit protection circuit. For sales network, please visit our website Do not connect it directly to a power supply or a capacitive load.

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